



Presentation image. Final colour may vary.

Ref. HE-D106

5,600 A steel spotter with separate current / time adjustment

5,600 A spotter: current and time set separately for a minimal weld spot on thin galvanised panels.

Spotter for the full range of dent repair and straightening work. The current (80 levels) and weld time (0.01 to 3.00) are set independently, so you control the effect of the weld on galvanised panels, especially thin ones. The weld spot stays small and the corrosion protection is preserved. The accessories are stored in a compact case.

Technical specifications

Supply voltage	220 V or 380 V – 50/60 Hz
Continuous power	5 kW
Max. welding current	5,600 A
Panel thickness	0.4 to 1.2 mm
Power adjustment	Stepless – 80 levels
Weld time	0.01 to 3.00
Open-circuit voltage	10 V
Firing mode	Manual
Machine package weight	35.5 kg
Programmes	Star, washer, OT ring, carbon heating, wiggle wire, stud, heat shrinking, single-sided spot welding
Panels worked	Steel, galvanised steel
Format	Portable, trolley optional
Display	Digital, 1 display with time / power indicator lights

Key features

- Max. welding current 5,600 A
- Continuous power 5 kW
- Independently adjustable current and time
- Small weld spot that preserves the anti-corrosion coating
- Suited to thin galvanised panels
- Clear protective cover on the front panel

How to use

- Dent repair and straightening on thin galvanised panels
- Pulling with stars, washers and rings
- Wiggle wire welding
- Heating and shrinking with the carbon electrode
- Stud welding
- Single-sided spot welding

Packaging and delivery

Version	Reference
Single model	HE-D106

Package dimensions : Machine: 52 × 36 × 38.5 cm; trolley: 58 × 39 × 18 cm; machine + trolley: 53 × 41 × 59 cm · Package weight : Machine: 35.5 kg; trolley: 13 kg; machine + trolley: 48.5 kg

What's in the box

- Copper-plated pulling stars ×10
- Pulling washers ×20
- Slide hammer for gun ×1
- Hook slide hammer ×1
- OT pulling rings ×10
- Carbon electrode holder ×1
- Spanner ×1
- Suction cup ×1
- Wiggle wires ×10
- Washer / OT ring tip ×1
- Dual-purpose spot welding tip ×1
- Carbon electrodes ×2
- 6-hook pulling claw ×1
- Accessory case ×1

This product is available from Humming distributors. Find the one nearest to you.